



R – 330

1. Product trade name: Base bitumen sheet R – 330

2. Technical specification:

PN-EN 13707 + A2:2012 IDT. EN 13707:2004 + A2:2009

Flexible sheets for waterproofing – Reinforced bitumen sheets for roof waterproofing –
Definitions and characteristics

3. Manufacturer: ICOPAL Sp. z o.o., 98-220 Zduńska Wola ul. Łaska 169/197, Poland

4. Description of the product:

sheet with cardboard reinforcement, coated with bitumen with filler, top and bottom sides are finished with sand.

5. Type of application: base layer, for multilayer applications in roof waterproofing

6. Method of application: with bitumen glue

7. Information for users:

Conditions of application:

the roofing sheet should be applied on a roof when the temperature does not fall below + 5 °C. It should not be applied: on a wet roof surface, on a roof covered with ice, during rain or snow falls or during strong wind.

Conditions of usage:

waterproofing made with the use of R – 330 should be done according to a technical project complying with binding building regulations and detailed guidelines included in the manual issued by the producer.

Storage:

the rolls should be stored in rooms and should be protected against moisture and exposure to sunlight or source of heat. The rolls should be stored on an even surface in upright position, in one layer.

Transport:

the rolls should be transported in covered trucks, in upright position in one layer, protected against falling over and any other damage. Rolls should be placed in a way preventing their dislocation during transport.



8. Product performance:

| | Characteristic | Test method/ Classification | Units | Value or statement |
|-----|--|--|-------------------|---|
| 1. | Visible defects | EN 1850-1 | ----- | no visible defects |
| 2. | Length (*) | EN 1848-1 | m | ≥ 15 |
| 3. | Width (*) | EN 1848-1 | m | ≥ 0,99 (1,00 ± 0,01) |
| 4. | Straightness | EN 1848-1 | ----- | deviation: ≤30 mm / 15 m or proportional for other lengths |
| 5. | Mass | EN 1849-1 | kg/m ² | 1,8 ± 0,25 |
| 6. | Watertightness | EN 1928 Method A | ----- | resistant to 10 kPa |
| 7. | Reaction to fire | EN 13501-1 | ----- | NPD |
| 8. | Tensile properties: maximum tensile strength -longitudinal direction, -transverse direction | EN 12311-1 | N/50 mm | 500 ± 100 300 ± 100 |
| 9. | Tensile properties: elongation -longitudinal direction -transverse direction | EN 12311-1 | % | 3 ± 2 3 ± 2 |
| 10. | Flexibility at low temperature | EN 1109 | °C | 0 / Ø30 mm |
| 11. | Flow resistance at elevated temperature | EN 1110 | °C | 70 |
| 12. | Water vapour transmission properties | EN 13707 | ----- | μ=20 000 |

(*) there is a possibility to produce the sheet of different length and/or width on condition that the length and/ or width specified in tests is not lower than declared.